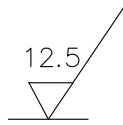
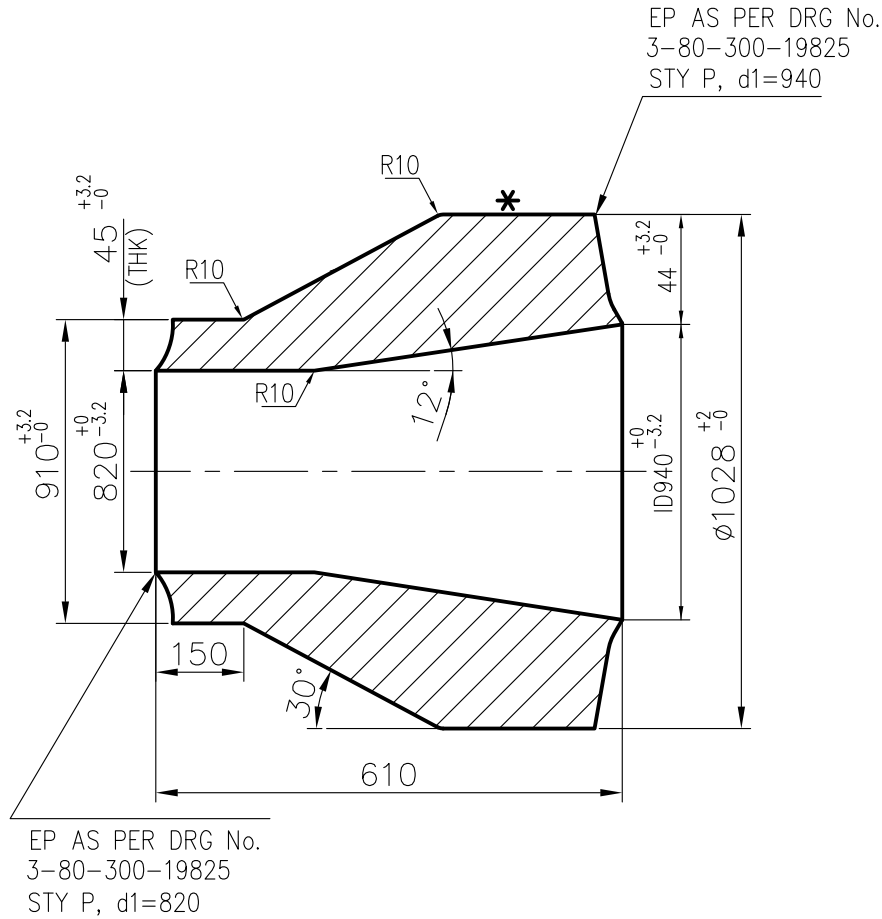


REV 01	DATE	ALTERED :
		CHD & APPD :



NOTES:

- 01 DESIGN PRESSURE : 74.2 kg/sq.cm(g)
- 02 DESIGN TEMPERATURE : 512 °C
- 03 HARD PUNCH "F22" AT PLACE MARKED WITH *
- 04 FOLLOW APPLICABLE TDC



	MATCHING PIECE ID940X44/ID820X45		92 117 317 0000	A		981	000
			SA182F22CL3				
VARIANT NUMBER	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WEIGHT(KG)	
			MATERIAL SPECN			QUANTITY	

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN	NAME RP SINGH	SIGNATURE	DATE 20.02.19
				CHD	KONDAPANAU DU		20.02.19
				APPD	R.SESHAGIRI		20.02.19
DEPT BM	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 981	REF TO ASSY / OLD DWG		
CODE 121	TITLE MATCHING PIECE ID940X44/ID820X45				DRAWING NO : 4-80-320-82476		REV 00